

GAS BOOSTER

PACKAGE SYSTEMS

SPORT DIVING

- Nitrox
 - Technical
 - Air Scuba



FIRE DEPARTMENTS

- SCBA Fills
 - Truck Mounted
 - In Station
- EMS Oxygen



PAINTBALL

- High Pressure Nitrogen or Air Charging
- Liquid CO₂ Transfer



GENERAL AVIATION

- Aviator's Breathing O₂
- Slide Chute/Life Rafts
- Changing Shock Struts, Tires and Accumulators



HYDRAULICS INTERNATIONAL, INC.

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NITROX BLENDING AND HIGH PRESSURE AIR

Complete Booster System – 2 Stage for Dive Stores or Dive Boats



Model HIHPG4-20149
Panel mount in watertight case

- Partial pressure blends Nitrox or mixed gas fills to any %
- Provides conventional scuba Air fills to 3500 PSI
- Bootstrap powered directly from existing H.P. compressor storage
- Fills and blends 50/50 Nitrox Storage if desired to 3500 PSI, then dilutes to desired blend into dive tank
- Sealed in watertight case with complete charts for partial pressure blending



Note 1: If other diluent gases are boosted, user must use extreme care to insure absolute cleanliness for continued O₂ compatibility.

Dive Store or Boat Support Gear Required:

1. High pressure compressor producing Grade E minimum air purity
2. Hyper-purifier to produce OCA (Oxygen Compatible Air) in storage cylinders
3. Storage cylinders 9-12 total actual cu. ft., 2500-3000 PSI
4. Oxygen or other gases* supplied in D.O.T. cylinders up to 2500 PSI (Usable down to 200 PSI)

Complete Booster System for Fire Departments – Single Stage Double Acting



Model HIHPG3-27003

High Pressure Air SCBA Truck Mount or Stationary:

- High performance balanced opposed design, double acting, single stage.
- Bootstrap powered directly from H.P. storage, or shop air up to 150 PSI.

- Designed for 4500 PSI SCBA Fills from H.P. storage up to 6000 PSI and as it decays to as low as 750 PSI
- Can also be used to top-off mobile storage to 6000 PSI from conventional 2500-3000 PSI H.P. compressor systems



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OXYGEN

Complete Systems to Service – Rebreathers – EMS O₂ Bottles – Aviator Breathing O₂ Bottles



Model HIHPG3-20127



Model HIHPG3-20120



Model HIHPG2-25001

Oxygen Boost Systems – 2 Stage:

- Transfers and boosts Pure Oxygen up to 5000 PSI from purchased cylinders down to 200 PSI before replacement
- Powered by shop air source up to 150 PSI max
- May be powered from H.P. air storage with H.P. regulator (Not included)
- Adjustable, automatic start/stop control sensing inlet and outlet

Note 1: If other diluent gases are boosted, user must use extreme care to insure absolute cleanliness for continued O₂ compatibility.



- Welded aluminum tubular frame with polished aluminum panel easy 2 man portable
- Mounting: Permanent, or on casters or dolly
- Open rear access to booster and controls

Complete Systems to Service – Rebreathers – EMS O₂ Bottles – Aviator's Breathing O₂ Bottles



Model HIHPG3-20161



Model HIHPG4-29001

Oxygen Boost Systems – Single Stage Line Mount

- Transfers and boosts Pure Oxygen up to 5000 PSI from purchased cylinders down to 350 PSI (or less depending on outlet)
- Powered by shop air up to 150 PSI maximum – or high-pressure air up to 6000 PSI - or manually by means of an integral hand pump assembly (Model 3G - Series only - 2000 PSI Max)
- Maximum outlet pressure set by regulated pressure to drive



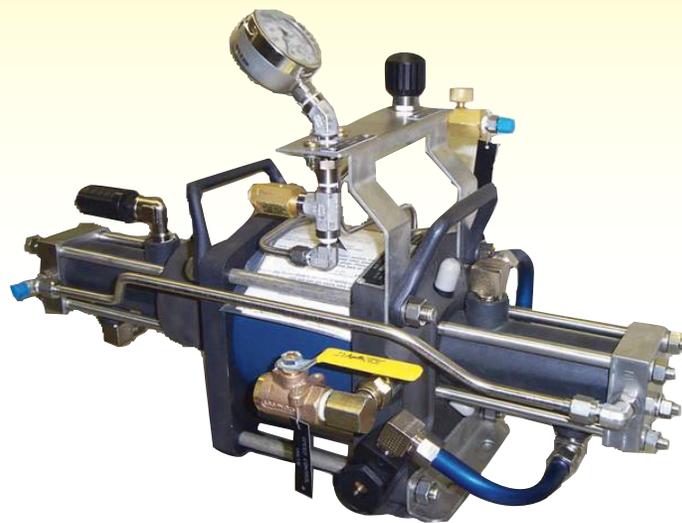
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PAINTBALL PROPELLANT BOTTLE FILLING



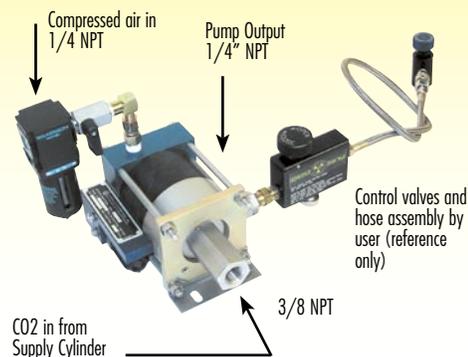
High Pressure Gas from Nitrogen Cylinder(s)

The model HIHPG3-20109 Package Boosts Nitrogen to 4500 PSI directly from cylinders available from any industrial gas supplier and most welding supply stores. Drive power, like any air tool, must come from a conventional 100 PSI shop air compressor. Small compressors (1-2 H.P. Range) will do the job, but of course take considerably longer than a 10 H.P. unit which may be desirable if charging multiple bottles during a tournament. Speed is also greatly affected by the nitrogen supply cylinder pressure during a fill. When it drops below 300-400 PSI, it is probably time to change to a full cylinder.

High Pressure Air from a low Pressure Air Compressor

The model HIHPG3-20147 Package is a two-stage unit that can boost 100 PSI Shop Air up to 4500 PSI and also be powered by shop air. The advantage is no dependence on nitrogen cylinders. Disadvantages are considerably slower fill speeds (Even with a 10 H.P. air compressor), and the need to Chemically Dry the air to -50°F dewpoint or better before being boosted.

Liquid CO₂ Transfer by Weight



* Not designed to work with 0° F refrigerated supply or Dwers

Liquid CO₂ will flow from a bulk supply cylinder* (800-1000 PSI depending on ambient temperature) into an empty propellant bottle (0 PSI) but stop when the vapor pressures equalize. If the propellant bottle is not completely empty, little or no transfer will occur.

Air driven pump model 30046 will transfer liquid CO₂ from bulk supply to bottle up to the desired weight, regardless of ambient pressure or temperature conditions; empty or partly empty bottles. Power to the pump (like and air tool) is supplied from any shop or portable air compressor. A start/stop/speed control valve on the air drive provides infinite flexibility so that desired bottle weight is accurately achieved.

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